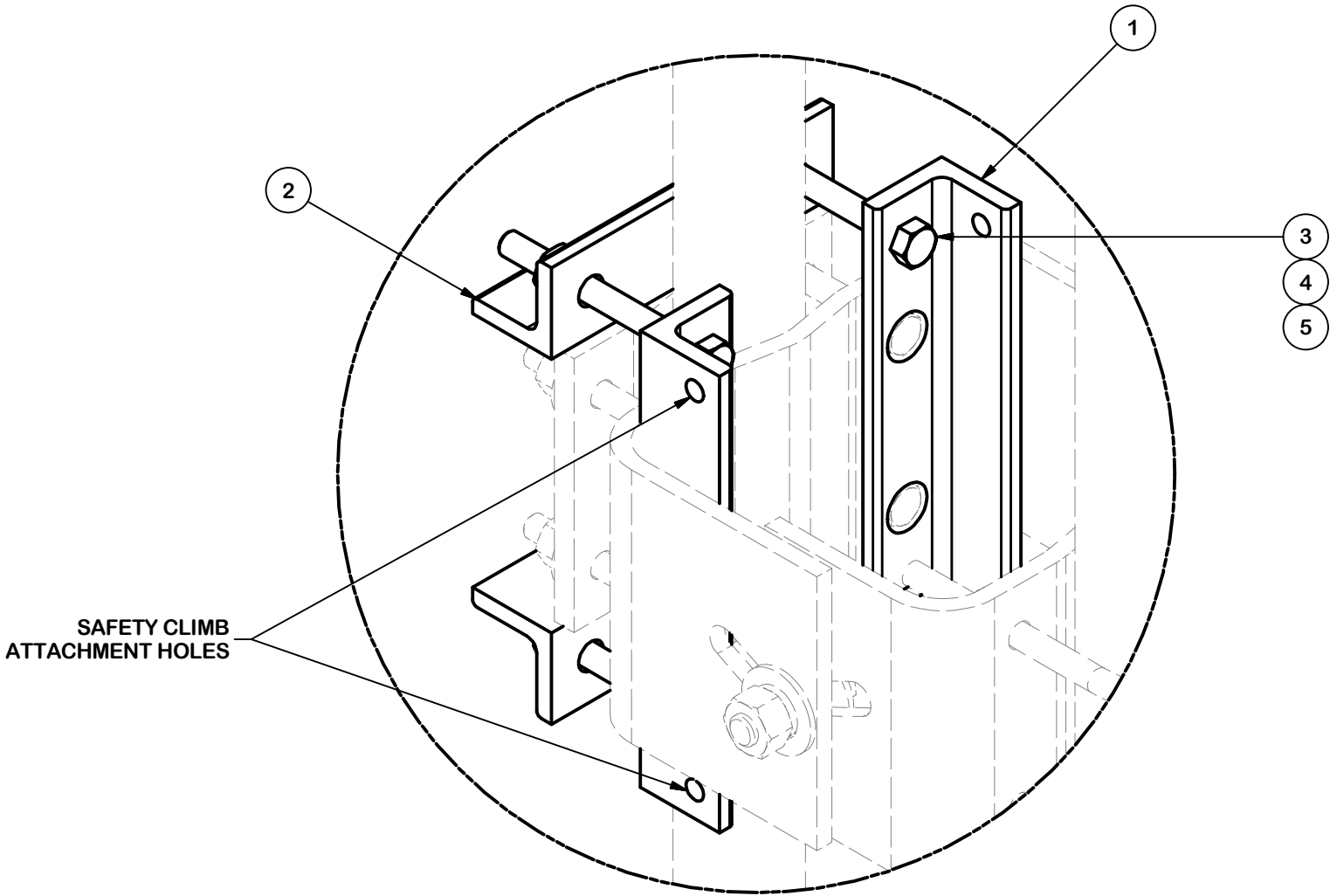


PARTS LIST						
ITEM	QTY	PART NO.	PART DESCRIPTION	LENGTH	UNIT WT.	NET WT.
1	4	X-R5-FRA1	REINFORCEMENT ANGLE	10 in	3.84	15.36
2	4	X-R5-RFA2	REINFORCEMENT ANGLE	7 1/8 in	2.86	11.45
3	8	G1208	1/2" x 8" HDG HEX BOLT GR5 FULL THREAD	8 in	0.49	3.94
3	8	G1205	1/2" x 5" HDG HEX BOLT GR5 FULL THREAD	5 in	0.33	2.61
4	8	G12LW	1/2" HDG LOCKWASHER		0.01	0.11
5	8	G12NUT	1/2" HDG HEAVY 2H HEX NUT		0.07	0.57
TOTAL WT. #						34.04



DETAIL A

TOLERANCE NOTES

TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE:
SAWED, SHEARED AND GAS CUT EDGES ($\pm 0.030''$)
DRILLED AND GAS CUT HOLES ($\pm 0.030''$) - NO CONING OF HOLES
LASER CUT EDGES AND HOLES ($\pm 0.010''$) - NO CONING OF HOLES
BENDS ARE $\pm 1/2$ DEGREE
ALL OTHER MACHINING ($\pm 0.030''$)
ALL OTHER ASSEMBLY ($\pm 0.060''$)

PROPRIETARY NOTE:
THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF VALMONT INDUSTRIES IS STRICTLY PROHIBITED.

DESCRIPTION
**R5 UNIVERSAL PIPE MOUNT
REINFORCEMENT KIT**

CPD NO.		DRAWN BY	ENG. APPROVAL
		JFS 4/22/2020	5/6/2020
CLASS	SUB	DRAWING USAGE	CHECKED BY
81	02	CUSTOMER	BMC 5/6/2020



Locations:
New York, NY
Atlanta, GA
Los Angeles, CA
Plymouth, IN
Salem, OR
Dallas, TX

Engineering
Support Team:
1-888-753-7446

PART NO.	R5-REINF
DWG. NO.	R5-REINF